

Description

The DZEANTU-020B080 digital servo drive is designed to drive brushed and brushless servomotors from a compact form factor ideal for embedded applications. This fully digital drive operates in torque, velocity, or position mode and employs Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, this drive features dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

DZEANTU-020B080 drives feature an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and USB connectivity for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com. All drive and motor parameters are stored in non-volatile memory.

The DZEANTU-020B080 also supports *ADVANCED* Motion Controls' exclusive 'DxM' technology which allows connectivity of up to 3 DZSANTU-020B080 drives to a single DZEANTU-020B080 on an EtherCAT network. DZSANTU-020B080 drives receive commands from a DZEANTU-020B080 over a high-speed communication interface, allowing for up to 4 axes of servo drive control from a single EtherCAT connection.

Power Range		
Peak Current	20 A (14.1 A _{RMS})	
Continuous Current	10 A (10 A _{RMS})	
Supply Voltage	18 - 80 VDC	





Features

- Synchronization using Distributed Clocks
- Position Cycle Times down to 100μs
- ▲ Four Quadrant Regenerative Operation
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- PIDF Velocity Loop
- ✓ PID + FF Position Loop
- Compact Size, High Power Density
- 12-bit Analog to Digital Hardware
- Supports ADVANCED Motion Controls 'DxM' Technology
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching
- ▲ Space Vector Modulation (SVM) Technology

MODES OF OPERATION

- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

COMMAND SOURCE

- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

COMPLIANCES & AGENCY APPROVALS

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)

- Halls
- Incremental Encoder
- Auxiliary Incremental Encoder
- 1Vp-p Sine/Cosine Encoder (see note 5 on page 3)
- Absolute Encoder (Heidenhain EnDat® or Stegmann Hiperface® or BiSS C-Mode)
- ±10 VDC Position
- Tachometer (±10 VDC)

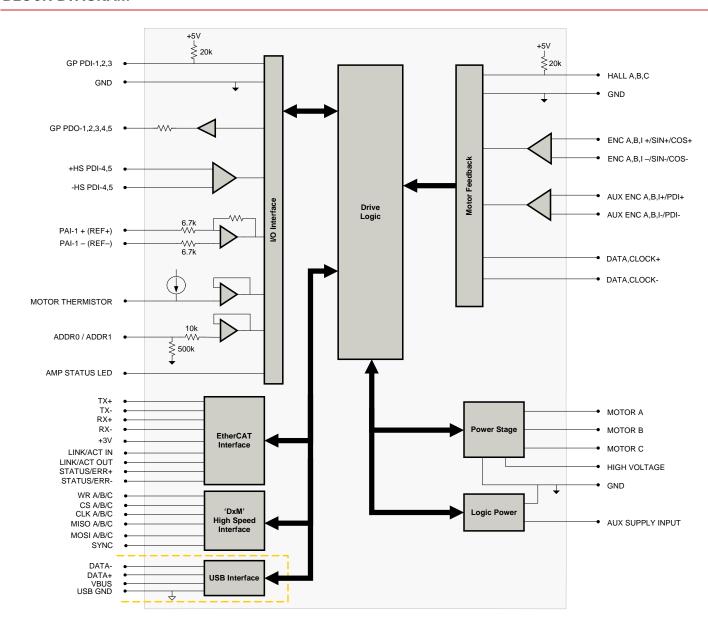
INPUTS/OUTPUTS

- 1 Programmable Analog Input (12-bit Resolution)
- 5 Programmable Digital Inputs (Differential)
- 3 Programmable Digital Inputs (Single-Ended)
- 5 Programmable Digital Outputs (Single-Ended)
- 3 High Speed Captures





BLOCK DIAGRAM



	Information on Approvals and Compliances		
c FU °us	US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products.		
((Compliant with European CE for both the Class A EMC Directive 2004/108/EC on Electromagnetic Compatibility (specifically EN 61000-6-4:2007 and EN 61000-6-2:2005) and LVD requirements of directive 2006/95/EC (specifically EN 60204-1:2006), a low voltage directive to protect users from electrical shock.		
COMPLIANCE	RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment. Toll Free Plans (877) SERVO Toll Free Page (877) SERVO		
3011.			



SPECIFICATIONS

DC Supply Voltage Range DC Bus Over Voltage Limit VDC 18 - 80 DC Bus Under Voltage Limit VDC 18 - 80 DC Bus Under Voltage Limit VDC 18 - 80 Maximum Peak Output Current¹ A (Arms) A (Arms) 20 (14.1) Maximum Continuous Output Current² A (Arms) 10 (10) Maximum Power Dissipation at Continuous Current W 40 Internal Bus Capacitance µF Internal Bus Capacitance µF Minimum Load Inductance (Line-To-Line)³ Miximum Output PWM Duty Cycle Maximum Output PWM Duty Cycle Maximum Output PWM Duty Cycle Tommunication Interfaces¹ Communication Interfaces¹ Commonal Sources Peedback Supported (Firmware Dependent)⁵ Feedback Supported (Firmware Dependent)⁵ Commutation Methods Modes of Operation Motors Supported Following Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Position Motors Supported Follows Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position Motors Supported Follows Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position Motors Supported Follows Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position Motors Supported Follows Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Position Motors Supported Follows Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Position Motors Supported Follows Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Position Follows Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Position Follows Profile Current, Profile Velocity, Cyclic Synchronous Position Follows Profile Velocity, Profile Position, Cyclic Synchronous Position Follows Profile Velocity, Profile Position, Cyclic Synchronous Position Follows Profile Ve			Specifications	
DC Bus Under Vottage Limit VDC 86	Description Person	Units	Value	
DC Bus Under Voltage Limit				
Logic Supply Voltage	•	-		
Maximum Continuous Cutput Current* A (Arms) 10 (10)	<u> </u>	-	•	
Meximum Continuous Output Crument A (Arms) 10 (10) Maximum Power Dissipation at Continuous Current W 760 Maximum Power Dissipation at Continuous Current W 40 Internal Bus Capacitance µF 145 Minimum Load and Inductance (Inter-To-Ling)¹ µH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply); 40 (at 12 V supply) Winternal Surger WH 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply); 40 (at 12 V supply) Switching Frequency Control Specifications Description Comman Sources 5 Control Specifications Command Sources 5 Control Specifications Value Command Sources 5 Either CAT® (USB for configuration) Control (Firmware Dependent)¹¹ 6 2 40 V Valoria, Proceedian Feedback Supported (Firmware Dependent)¹¹ 2 Auxiliary Internal Endage, Stegmann Hiperface®, or BSS C-Mode), at 10 VDC Position, Tachorimer (±10 VDC) 2 Auxiliary Internal Endage, Stegmann Hiperface®, or BSS C-Mode), at 10 VDC Position, Tachorimer (±10 VDC) 3 4 VD Configuration (±10 Valoria, Profile Position, Cycle Synchronous Position, Cycl				
Maximum Power Dissipation at Continuous Current W 40 Maximum Power Dissipation at Continuous Current W 40 Internal Bus Capacitance μF 145 Minimum Load Inductance (Line-To-Line) ¹ μH 250 (at 80 V supply); 150 (at 48 V supply); 40 (at 12 V supply) Witching Frequency HHz 2 250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply); 40 (at 12 V supply) Maximum Output PWM Duty Cycle % 85 Control Specifications Units Value Command Sources - ethericAT's (USB for configuration) Command Sources - 410 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent) ⁵ - 410 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Communication Methods - 410 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Modes of Operation - Auxiliary Incremental Encoder, Halls, Incremental Encoder, Plass (Incremental Encoder, Plass (Increment	· · · · · · · · · · · · · · · · · · ·	1 1	,	
Maximum Power Dissipation at Continuous Current W 40 Internal Bus Capacitance μF 145 Infinimum Load Inductance (Inter-Tu-Line) ¹ μH 250 (at 80 v supply); 150 (at 48 V supply); 75 (at 24 V supply); 40 (at 12 V supply) Switching Frequency KHzt 20 Maximum Output PVM Duty Cycle % 85 Control Specifications Units Value Communication Interfaces 5 Ether CAT® (USB for configuration) Command Sources 5 4 U V haalog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent) ⁵ 2 4 Australian Promise Feedback Incoder, 1Vp-p Sine/Cosine Encoder, Absolute Encoder (Horitemhal Encoder) 8 Segmann Hiperfaces, or BSS C Mode), 210 VDC Position Tachometer (£10 VDC). Commutation Methods 2 3 Insusoidal, Trapezoidal Motors Supported 2 40 Configuration Fundice (£10 VDC) Motors Supported 2 3	·	` '	• •	
Internal Bus Capacitance	·			
Minimum Load Inductance (Line-To-Line)**	·		•	
Switching Frequency M+bz 20 Maximum Output PWM Duty Cycle % 85 Control Specifications Description Units Value Communication Interfaces* - EtherCAT® (USB for configuration) Command Sources - ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent)*1 - Encoder (Heidenhalm is InData®), Stegmann Hiperface®, or BISS C-Mode), ±10 VDC Position, Tachometer (±10 VDC) Commutation Methods - - Auxiliarly Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine(Cosine Encoder, Absolute Encoder (±10 VDC) Commutation Methods - Sinusoidal, Trapparial Encoder, Halls, Incremental Encoder, 1Vp-p Sine(Cosine Encoder, Absolute Encoder), Absolute Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine(Cosine Encoder, Absolute Encoder (±10 VDC) Modes of Operation - Profile Current, Profile Velocity, Profile Position, Profile Position, Cyclic Synchronous Synchronous Synchronous Position Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Absolute) Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Shorter (10 VDC)		μF		
Maximum Output PVM Duty Cycle	Minimum Load Inductance (Line-To-Line) ³	μH	250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply); 40 (at 12 V supply)	
Description Control Specifications Value Communication Interfaces* 9 EtherCAT® (USB for configuration) Command Sources - ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent)* - ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Commutation Methods - Encoder (Heldeck, Halls, Incremental Encoder, 14pc, Pisnee/Cosine Encoder, Absolute Encoder, Halls, Incremental Encoder, 14pc, Segmann Hiperface®, or BISS C-Mode), ±10 VDC Position, Tachometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Synchronous Position Motors Supported - Closed Looy Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brusheds Voice Coil, Inductive Load), Three Phase (Switching Frequency	kHz	· ·	
Description Units Value Communication Interfaces⁴ - EtherCAT® (USB for configuration) Command Sources ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent)⁵ - ±10 V Analog, Encoder, Halls, Incremental Encoder, 1Vp-p. Sine/Cosine Encoder, Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BISS C-Mode), ±10 VDC Position, Tachrometer (±10 VDC) Commutation Methods - Sinusoidal, Trapezoidal Modes of Operation - Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Position Motors Supported - Closed Looy Explicity, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushed) Hardware Protection - Closed Looy Explicity, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushed) Programmable Digital Inputs/Outputs (PDIs/PDOs) - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Shot Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PAIs/PAOs) - 1/0 Primary I/O Logic Level μs 100 Current Loop Sample Time μs 100 Maximum Encoder Frequency MHz	Maximum Output PWM Duty Cycle	%	85	
Communication Interfaces¹ - EtherCAT® (USB for configuration) Command Sources - ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent)¹s - ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Commutation Methods - Sirusoidal, Trapezoidal Modes of Operation - Sirusoidal, Trapezoidal Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushless Velocity, Version) Hardware Protection - Closed Loop Vector, Single Phase (Brushed, Voice Coll, Inductive Load), Three Phase (Brushless Velocity), User Synchronous Version, Over Current, Over Temperature (Drive & Motor), Over Voltage, Shot Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Jultal Inputs/Outputs (PDIs/PDOs) - 8/5 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1/0 Primary I/O Logic Level - 5V TTL Current Loop Sample Time µs 100 Maximum Encoder Frequency MHz 2 0 (5 pre-quadrature) Agency Approvals - C E Class A (EMC), CE Class A (LVD), CUL, ROHS, UL Size (FM xW xD) mm			·	
Command Sources ±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging Feedback Supported (Firmware Dependent) ⁵ a Auxiliary Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine/Cosine Encoder, Absolute Encoder (Heidenhain EnDa®), Stegmann Hiperface®, or BISS C-Mode), ±10 VDC Position, Tachometer (±10 VDC) Commutation Methods - Sinusodial Tachometer (±10 VDC) Modes of Operation - Sinusodial Tachometer (±10 VDC) Motors Supported - Cipacit Coups vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Velocity, Cyclic Synchronous Position Motors Supported - Cipacit Coop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Velocity, Cyclic Synchronous Position Motors Supported - Cipacit Coop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Velocity, Cyclic Synchronous Position Hardware Protection - Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Velocity, Cyclic Synchronous Position Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8/5 Programmable Analog Inputs/Outputs (PAls/PAOs) - 1/0 Programmable Analog Inputs/Outputs (PAls/PAOs) - 5VTTL Current Loop Sample Time µs 100 Velocity Loop Sample Time µs 100 Agency Approvals	•	Units	1000	
Auxiliary Incremental Encoder, Halls, Incremental Encoder, 1Vp-p Sine/Cosine Encoder, Absolute Encoder (Heidenhain EnDade), Stegmann Hiperface®, or BiSS C-Mode), ±10 VDC Position, Tachometer (±10 VDC) Commutation Methods	Communication Interfaces ⁴	-	EtherCAT® (USB for configuration)	
Feedback Supported (Firmware Dependent)¹ □ Encoder (Heidenhain EnDat®) Stegmann Hiperface®, or BiSS C-Mode), ±10 VDC Position, Tacherometer (±10 VDC. Commutation Methods □ Sinusoidal, Trapezoidal Modes of Operation □ Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cycle Synchronous Position Motors Supported □ Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Hardware Protection Hardware Protection □ 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Shot Circle (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) □ 8/5 Programmable Analog Inputs/Outputs (PAIs/PAOs) □ 10 Primary I/O Logic Level □ 5 V TTL Current Loop Sample Time □ □ 5 V TTL Velocity Loop Sample Time □ □ 100 Maximum Encoder Frequency □ MHz 100 Agency Approvals □ CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) □ 0 20 C C C C C C C C C C C C C C C C C C C	Command Sources	-		
Modes of Operation - Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position Motors Supported - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Advance) Hardware Protection - Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless Advance) Programmable Digital Inputs/Outputs (PDIs/PDOs) - 85 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1/0 Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Value Units Value Agency Approvals - C E Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Rangeé °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (4 - 185)<	Feedback Supported (Firmware Dependent) 5	-	Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode), ±10 VDC Position,	
Velocity, Cyclic Synchronous Position Velocity, Cyclic Synchronous Position Velocity (Cyclic Synchronous Position Velocity (Cyclic Synchronous Position Velocity (Cyclic Synchronous Position Velocity (Pase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless of Circuit (Phase (Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless of Circuit (Phase (Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless of Circuit (Phase (Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless of Circuit (Phase (Phase (Phase (Brushless of Circuit (Phase (Pha	Commutation Methods	-	Sinusoidal, Trapezoidal	
Hardware Protection - 40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8/5 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1/0 Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, ROHS, UL Size (H x W x D) Meight - Ge C'F) - 20 - 85 (-4 - 185) Relative Humidity A fluitude m (ft) - 0 - 4000 (0 - 13123) Cooling System	Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position	
Fraction Procession Circuit (Phase-Phase & Phase-Ground), Under Voltage Programmable Digital Inputs/Outputs (PDIs/PDOs) - 8/5 Programmable Analog Inputs/Outputs (PAIs/PAOs) - 5V TTL Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 100 Velocity Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0.75 (32 - 167) Storage Temperature Range °C (°F) 0.90% non-condensing Altitude m (ft) 0.4000 (0 - 13123) Cooling System Natural Convection	Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)	
Programmable Analog Inputs/Outputs (PAIs/PAOs) - 1/0 Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage	
Primary I/O Logic Level - 5V TTL Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications	Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/5	
Current Loop Sample Time μs 50 Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	1/0	
Velocity Loop Sample Time μs 100 Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Primary I/O Logic Level	-	5V TTL	
Position Loop Sample Time μs 100 Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Current Loop Sample Time	μs	50	
Maximum Encoder Frequency MHz 20 (5 pre-quadrature) Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Velocity Loop Sample Time	μs	100	
Description Mechanical Specifications Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Position Loop Sample Time	μs	100	
Description Units Value Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Maximum Encoder Frequency	MHz	20 (5 pre-quadrature)	
Agency Approvals - CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection		Mechanica	al Specifications	
Size (H x W x D) mm (in) 88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8) Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Description	Units	Value	
Weight g (oz) 126.8 (4.47) Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL	
Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Size (H x W x D)	mm (in)	88.9 x 63.5 x 20.1 (3.5 x 2.5 x 0.8)	
Baseplate Operating Temperature Range ⁶ °C (°F) 0 - 75 (32 - 167) Storage Temperature Range °C (°F) -20 - 85 (-4 - 185) Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Weight	g (oz)	126.8 (4.47)	
Relative Humidity - 0 - 90% non-condensing Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Baseplate Operating Temperature Range ⁶	°C (°F)	0 - 75 (32 - 167)	
Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Storage Temperature Range	°C (°F)	-20 - 85 (-4 - 185)	
Altitude m (ft) 0 - 4000 (0 - 13123) Cooling System - Natural Convection	Relative Humidity		0 - 90% non-condensing	
Cooling System - Natural Convection	Altitude	m (ft)	·	
0 7	Cooling System			
	· ·	-		
P1 Connector - 96-pin, 1.27 mm spaced, dual-row header		-	96-pin, 1.27 mm spaced, dual-row header	
P2 Connector - 50-pin, 2.0 mm spaced, dual-row header				

Notes

- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.
- 2.
- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements. EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany. Contact *ADVANCED* Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability. Additional cooling and/or heatsink may be required to achieve rated performance.
- 4.
- 5. 6.





PIN FUNCTIONS

Pin	Name	Description / Notes	P1 - Si
1	RESERVED	Reserved. Do not connect.	-
3	PAI-1-	Differential Programmable Analog Input or	1
5	PAI-1+	Reference Signal Input (12-bit Resolution)	- 1
7	GROUND	Ground	GND
9	MOT ENC B-/		
<u> </u>	COS-	Primary Incremental Encoder or Cos Input from	
11	MOT ENC B+/	feedback device (Absolute or Sin/Cos 1Vp-p)	
	COS+		
13	GROUND	Ground	GND
15	MOTOR THERMISTOR	Motor Thermistor Input	1
17	MOT ENC CLK-	Serial Interface (RS485) for absolute feedback	I/O
19	MOT ENC CLK+	device	1/0
21	MOT ENC I-		1/0
23	MOT ENC I+	Differential Incremental Encoder Channel I	<u> </u>
25	AUX ENC I-	Auxiliary Incremental Encoder Channel I or	T i
27	AUX ENC I+	Differential Programmable Digital Input 8	T i
29	+5V OUT	+5V User Supply	0
31	HALL C	Single-ended Commutation Sensor Inputs	Ī
33	PDI-5-	Differential Programmable Digital Input	i i
35	PDI-5+	(High Speed Capture)	i i
37	GP PDO-5	Programmable Digital Output	0
39	GP PDO-4	Programmable Digital Output	0
41	GP PDO-3	Programmable Digital Output	0
13	GP PDO-2	Programmable Digital Output	0
45	GP PDO-1	Programmable Digital Output	0
47	RESERVED	Reserved. Do not connect.	_
49	+5V USB OUT	USB Supply	0
51	GND USB	USB Ground	UGND
53	GROUND	Ground	GND
55	RESERVED	Giodila	- GIND
57	RESERVED	Reserved. Do not connect.	
59	GROUND	Ground	GND
61	RESERVED	Reserved. Do not connect.	- GIND
		Multi-Axis Sync Signal for Distributed Clock	_
63	SYNC	Support	I/O
65	MISO C	'DxM' Sub-Node High Speed Comm Channel C	I/O
67	GROUND	Ground	GND
69	MOSI B		I/O
71	CLK B	'DxM' Sub-Node High Speed Comm Channel B	I/O
73	WR A		I/O
75	CS A	'DxM' Sub-Node High Speed Comm Channel A	I/O
77	MISO A	1	I/O
79	GROUND	Ground	GND
81	TX- OUT		0
83	TX+ OUT	Transmit Line OUT (100 Base TX)	0
35	+3V OUT	+3V Supply for Transformer/Magnetics Bias	0
37	TX- IN		I
39	TX+ IN	Transmit Line IN (100 Base TX)	i
91	GROUND	Ground	GND
93	STATUS/ERR-	Run/Error State Indicator for Network. Function	I/O
95	STATUS/ERR+	based on protocol specification. See Pin Details below.	I/O

onnecto Pin	r Name	Description / Notes	1/0
2	RESERVED	Reserved. Do not connect.	
4	ADDR1	Node Address/Alias Selector, See Pin Details	- 1
6	ADDR0	below.	i
8	GROUND	Ground	GND
10	MOT ENC A- /	Primary Incremental Encoder or Sin Input from	I
12	MOT ENC A+ / SIN+	feedback device (Absolute or Sin/Cos 1Vp-p)	ı
14	+5V OUT	+5V User Supply	0
16	GROUND	Ground	GND
18	MOT ENC_DATA-	Serial Interface (RS485) for absolute feedback	I/O
20	MOT ENC_DATA+	device	I/O
22	AUX ENC B-	Auxiliary Incremental Encoder Channel B or	1
24	AUX ENC B+	Differential Programmable Digital Input 7	1
26	AUX ENC A-	Auxiliary Incremental Encoder Channel A or	1
28	AUX ENC A+	Differential Programmable Digital Input 6	1
30	HALL B	Single-ended Commutation Sensor Inputs	1
32	HALL A	Single-ended Commutation Sensor inputs	1
34	PDI-4-	Differential Programmable Digital Input	1
36	PDI-4+	(High Speed Capture)	1
38	GP PDI-3	Programmable Digital Input (High Speed Capture)	- 1
40	GP PDI-2	Programmable Digital Input	- 1
42	GP PDI-1	Programmable Digital Input	- 1
44	AMP STATUS LED-	AMP Status LED Output for Bi-Color LED. See	0
46	AMP STATUS LED+	Pin Details below.	0
48	RESERVED	Reserved. Do not connect.	-
50	DATA- USB	USB Data Channel	I/O
52	DATA+ USB	USB Data Channel	I/O
54	GROUND	Ground	GND
56	CAN_L	CAN_L bus line (dominant low)	I/O
58	CAN_H	CAN_H bus line (dominant high)	I/O
60	WR C		I/O
62	CS C		I/O
64	CLK C	'DxM' Sub-Node High Speed Comm Channel C	I/O
66	MOSI C		I/O
68	GROUND	Ground	GND
70	MISO B		I/O
72	WR B	'DxM' Sub-Node High Speed Comm Channel B	I/O
74	CS B	3 -,	I/O
76	CLK A	(2.410.1.11.10	I/O
78	MOSI A	'DxM' Sub-Node High Speed Comm Channel A	I/O
80	GROUND	Ground	GND
82	RX- OUT		0
84	RX+ OUT	Receive Line OUT (100 Base TX)	0
86	+3V OUT	+3V Supply for Transformer/Magnetics Bias	0
88	RX- IN		i
90	RX+ IN	Receive Line IN (100 Base TX)	i
92	GROUND	Ground	GND
94	LINK/ACT OUT	Link and Activity Indicator for OUT port. Function based on protocol specification. See Pin Details below.	I/O
96	LINK/ACT IN	Link and Activity Indicator for IN port. Function based on protocol specification. See Pin Details below.	I/O

P2 - Power Connector			
Pin	Name	Description / Notes	1/0
1	AUX SUPPLY INPUT	Auxilians Supply Input for Logic backup (Optional)	1
2	AUX SUPPLY INPUT	Auxiliary Supply Input for Logic backup (Optional)	I
3-10	HIGH VOLTAGE	DC Power Input	I
11	NC	Not Connected	-
12	NC	Not Connected	-
13-20	GROUND	Ground connection for input power	GND
21	NC	Not Connected	-
22	NC	Not Connected	-
23-30	MOTOR A	Motor Phase A. Current output distributed equally across 8 pins per motor phase, 3A continuous current carrying capacity per pin.	
31	NC	Net Operanded	-
32	NC	Not Connected	-
33-40	MOTOR B	Motor Phase B. Current output distributed equally across 8 pins per motor phase, 3A continuous current a serviced By: carrying capacity per pin.	
41	NC		Phone (877) SERVO
42	NC		e Fax (877) SERVO
43-50	MOTOR C		v.electromate.com @electromate.com

carrying capacity per pin.



Pin Details

ADDRO (P1-6); ADDR1 (P1-4)

ADDRO, as well as ADDR1, are used to set the EtherCAT drive Station Alias (address). Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the Station Alias manually is optional, and only necessary if a fixed address is required. The Station Alias is set by applying a fixed voltage to the ADDRO and ADDR1 pins to determine a node ID. ADDRO sets the lower 4 bits of the address, and ADDR1 sets the upper 4 bits of the address. The values for ADDRO and ADDR1 are always integer multiples of 1/5 V within the range 0-3 V. Examples of the voltages required to set certain node ID's are given in the table below.

ADDR1 Voltage (Volts)	ADDR1 Value (Hex)	ADDRO Voltage (Volts)	ADDR0 Value (Hex)	Node ID (Decimal)
0	0	0	0	000
0	0	0.2	1	001
0	0	0.4	2	002
3	F	2.6	D	253
3	F	2.8	E	254
3	F	3	F	255

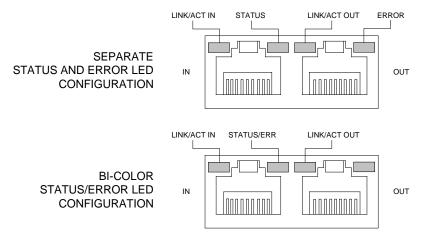
AMP STATUS LED+ (P1-46); AMP STATUS LED- (P1-44)

AMP STATUS LED+/- provide power bridge status outputs that can be used with either a single Bi-Directional LED or two Uni-Directional LEDs, depending on the user configuration (reference the DZEANTU Hardware Installation Manual for the recommended wiring diagram, available for download at www.a-m-c.com). Status LED output functionality is as follows:

AMP STATUS LED+/- Functionality		
Drive State Pin Output State		
Power Bridge Enabled	AMP STATUS LED- = High; AMP STATUS LED+ = LOW	
Power Bridge Disabled (Fault) AMP STATUS LED + = HIGH; AMP STATUS LED- = LOW		
No Power Applied to Drive	AMP STATUS LED +/- = LOW	

LINK/ACT IN (P1-96); LINK/ACT OUT (P1-94); STATUS/ERR+/- (P1-93/95)

The LINK/ACT IN, LINK/ACT OUT, and STATUS/ERR pins serve as EtherCAT network indicators. On a standard RJ-45 connector used with EtherCAT network topology, the typical EtherCAT network indicator LED locations are as shown in the below diagrams. Note that DZEANTU drives feature signals for connection to LEDs on an RJ-45 connector, but the connector itself is not included on the drive. The MC4XDZPO1 and MC1XDZPEO1 Mounting Cards feature a built-in RJ-45 connector with LEDs for this purpose.



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LINK/ACT IN and LINK/ACT OUT are used to drive the corresponding LINK IN and LINK OUT LEDs on a typical RJ-45 Confidence on the two STATUS/ERR pins are used to drive a bi-color Status LED or two separate single-color LEDs, depending on the separate single-color LEDs.



configuration (reference the DZEANTU Hardware Installation Manual for the recommended wiring diagram, available for download at www.a-m-c.com). The LED Function Protocol tables below describe typical LED functionality.

Communication LEDs Function Protocol

LINK/ACT LEDS		
LED State Description		
Green – On	Green – On Valid Link - No Activity	
Green – Flickering	Green – Flickering Valid Link - Network Activity	
Off	Invalid Link	

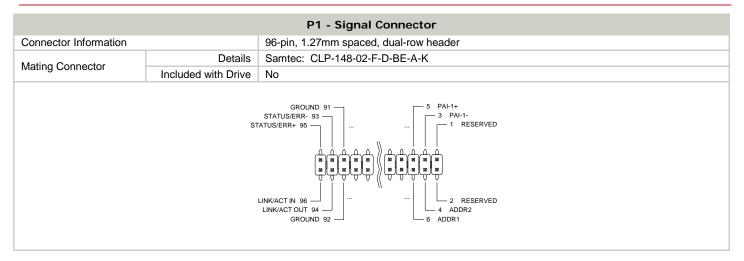
STATUS LED		
LED State	Description	
Green – On	The device is in the state OPERATIONAL	
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL	
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL	
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress	
Off	The device is in state INIT	

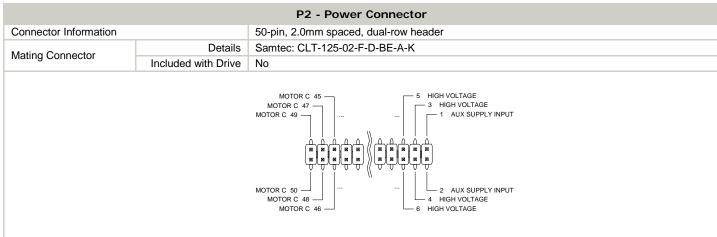
	ERROR LED	
LED State	Description	Example
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter "Change" in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE- OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.





MECHANICAL INFORMATION

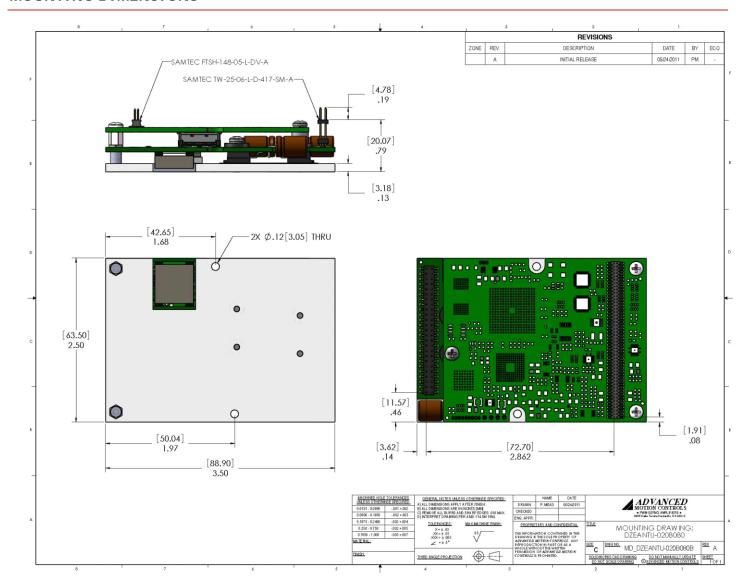








MOUNTING DIMENSIONS

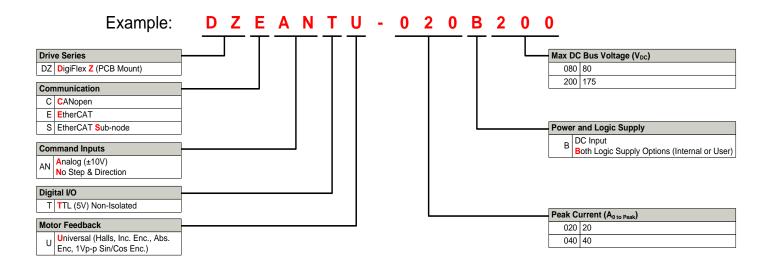




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PART NUMBERING INFORMATION



DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability.

Examples of Customized Products

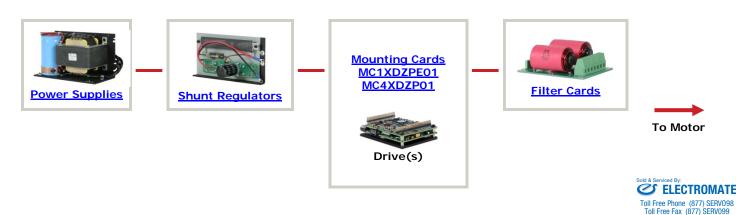
- Optimized Footprint
- ✓ Private Label Software
- ▲ OEM Specified Connectors
- No Outer Case
- ▲ Increased Current Resolution
- ✓ Increased Temperature Range
- ▲ Custom Control Interface
- ✓ Integrated System I/O

- ▲ Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- ▲ Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Feel free to contact Applications Engineering for further information and details.

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.