Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features an EtherCAT® interface for network communication using CANopen over EtherCAT (CoE), and a USB port for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory.

Power Range

Peak Current	100 A (70.7 A_{RMS})
Continuous Current	50 A (50 A_{RMS})
AC Supply Voltage	200 - 240 VAC
DC Supply Voltage	255 - 373 VDC

EtherCAT®

Features

- CoE – Based on DSP-402 Device Profile for Drives and Motion Control
- Synchronization using Distributed Clocks
- Position Cycle Times down to 100µs
- Four Quadrant Regenerative Operation
- Space Vector Modulation (SVM) Technology
- Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits
- PIDF Velocity Loop
- PID + FF Position Loop
- Compact size, high power density
- 16-bit Analog to Digital Hardware
- Built-in brake/shunt regulator
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

MODES OF OPERATION
- Profile Current
- Profile Velocity
- Profile Position
- Cyclic Synchronous Current Mode
- Cyclic Synchronous Velocity Mode
- Cyclic Synchronous Position Mode

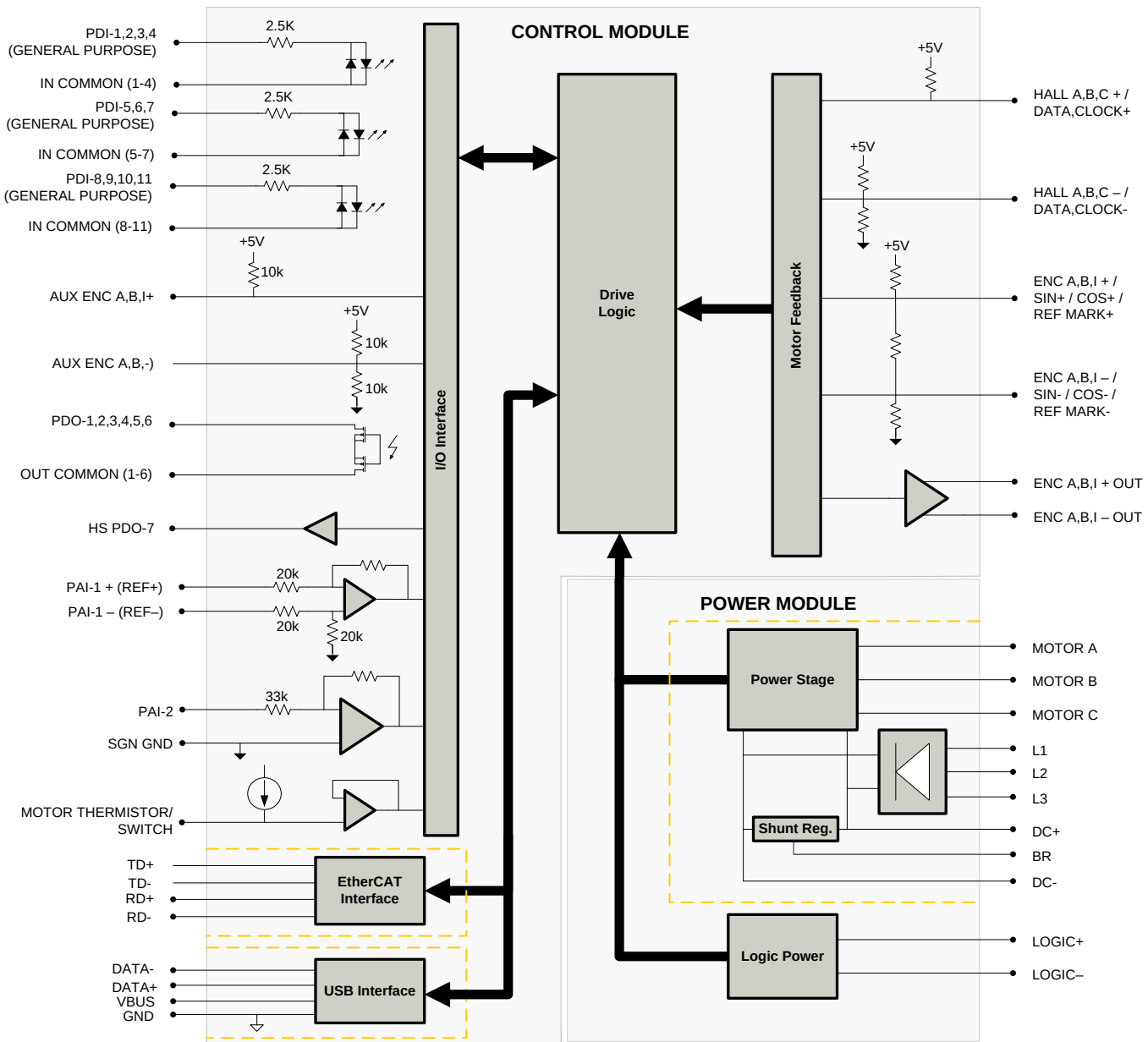
COMMAND SOURCE
- ±10 V Analog
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

FEEDBACK SUPPORTED (FIRMWARE DEPENDENT)
- Halls
- Incremental Encoder
- Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode)
- 1Vp-p Sine/Cosine Encoder (see note 8 on page 3)
- Auxiliary Incremental Encoder
- Tachometer (±10 VDC)

INPUTS/OUTPUTS
- 1 Motor Thermistor/Switch Input
- 11 General Purpose Programmable Digital Inputs
- 1 High Speed Programmable Digital Output
- 6 General Purpose Programmable Digital Outputs
- 2 Programmable Analog Inputs

COMPLIANCES & AGENCY APPROVALS
- RoHS
- UL/cUL Pending
- CE Pending

BLOCK DIAGRAM



Information on Approvals and Compliances	
RoHS COMPLIANCE	RoHS (Reduction of Hazardous Substances) is intended to prevent hazardous substances such as lead from being manufactured in electrical and electronic equipment.

SPECIFICATIONS

Power Specifications		
Description	Units	Value
Rated Voltage	VAC (VDC)	240 (339)
AC Supply Voltage Range	VAC	200 - 240
AC Supply Minimum	VAC	180
AC Supply Maximum	VAC	264
AC Input Phases[1]	-	3
AC Supply Frequency	Hz	50 – 60
DC Supply Voltage Range[2]	VDC	255 - 373
DC Bus Over Voltage Limit	VDC	420
DC Bus Under Voltage Limit	VDC	205
Logic Supply Voltage	VDC	20 - 30 (@ 1 A)
Maximum Peak Output Current[3]	A (A_{RMS})	100 (70.7)
Maximum Continuous Output Current[4]	A (A_{RMS})	50 (50)
Maximum Continuous Power @ Rated Voltage[5]	W	16103
Maximum Continuous Power Dissipation @ Rated Voltage	W	848
Internal Bus Capacitance	µF	1120
External Shunt Resistor Minimum Resistance[6]	Ω	25
Minimum Load Inductance (Line-To-Line)[7]	µH	600
Switching Frequency	kHz	10
Maximum Output PWM Duty Cycle	%	100
Low Voltage Supply Outputs	-	+5 VDC (250 mA)

Control Specifications		
Description	Units	Value
Communication Interfaces[8]	-	EtherCAT® (USB for Configuration)
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, Sequencing, Indexing, Jogging
Feedback Supported[9]	-	Halls, Incremental Encoder, Absolute Encoder (Heidenhain EnDat®, Stegmann Hiperface®, or BiSS C-Mode), 1Vp-p Sine/Cosine Encoder, Auxiliary Incremental Encoder, Tachometer (±10 VDC)
Commutation Methods	-	Sinusoidal, Trapezoidal
Modes of Operation	-	Profile Current, Profile Velocity, Profile Position, Cyclic Synchronous Current, Cyclic Synchronous Velocity, Cyclic Synchronous Position
Motors Supported	-	Closed Loop Vector, Single Phase (Brushed, Voice Coil, Inductive Load), Three Phase (Brushless)
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	11/7
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	2/0
Primary I/O Logic Level	-	24 VDC
Current Loop Sample Time	µs	100
Velocity Loop Sample Time	µs	200
Position Loop Sample Time	µs	200
Maximum Sin/Cos Encoder Frequency	kHz	200
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle
Internal Shunt Regulator	-	Yes
Internal Shunt Resistor	-	No

Mechanical Specifications		
Description	Units	Value
Agency Approvals	-	RoHS, UL/cUL Pending, CE Pending
Size (H x W x D)	mm (in)	256.5 x 182.6 x 135.3 (10.1 x 7.2 x 5.3)
Weight	g (oz)	3560.7 (125.6)
Heatsink (Base) Temperature Range[10]	°C (°F)	0 - 75 (32 - 167)
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)
Cooling System	-	Forced Convection
Form Factor	-	Panel Mount
AUX. COMM Connector	-	5-pin, Mini USB B Type port
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs
FEEDBACK Connector	-	15-pin, high-density, female D-sub
AUX. ENCODER Connector	-	15-pin, high-density, male D-sub
I/O Connector	-	26-pin, high-density, female D-sub
+24V LOGIC Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
FAN Connector	-	2-port, 5.08 mm spaced, enclosed, friction lock header
MOTOR POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
AC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header
DC POWER Connector	-	4-port, 10.16 mm spaced, enclosed, friction lock header

1. Can operate on single-phase AC (208 VAC minimum) as long as output power does not exceed 3kW maximum. Current limits are de-rated to 30A cont. / 60A peak.
2. Large inrush current may occur upon initial DC supply connection to DC Bus.
3. Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits.
4. Continuous A_{rms} value attainable when RMS Charge-Based Limiting is used.
5. P = (DC Rated Voltage) * (Cont. RMS Current) * 0.95
6. *ADVANCED* Motion Controls recommends using an external fuse in series with the shunt resistor. A 5 amp motor delay fuse is typical.
7. Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.
8. EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.
9. Contact *ADVANCED* Motion Controls for 1Vp-p Sine/Cosine Encoder feedback availability.
10. Additional cooling and/or heatsink may be required to achieve rated performance.

PIN FUNCTIONS

COMM – EtherCAT Communication Connector

Pin	Name	Description / Notes	I/O
1	RD+	Receiver + (100Base-TX)	I
2	RD-	Receiver - (100Base-TX)	I
3	TD+	Transmitter + (100Base-TX)	O
4	RESERVED	-	-
5	RESERVED	-	-
6	TD-	Transmitter - (100Base-TX)	O
7	RESERVED	-	-
8	RESERVED	-	-
9	RESERVED	-	-

I/O – Signal Connector

Pin	Name	Description / Notes	I/O
1	PDO-1	General Purpose Programmable Digital Output (120 mA maximum)	O
2	PDO-2	General Purpose Programmable Digital Output (120 mA maximum)	O
3	PDO-3	General Purpose Programmable Digital Output (120 mA maximum)	O
4	OUT COMMON	Digital Output Common (1-6)	OCOM
5	GROUND	Ground	GND
6	PDO-4	General Purpose Programmable Digital Output (120 mA maximum)	O
7	PDO-5	General Purpose Programmable Digital Output (120 mA maximum)	O
8	HS PDO-7	High Speed Programmable Digital Output	O
9	PDO-6	General Purpose Programmable Digital Output (120 mA maximum)	O
10	PDI-1	General Purpose Programmable Digital Input	I
11	PDI-2	General Purpose Programmable Digital Input	I
12	PDI-3	General Purpose Programmable Digital Input	I
13	PDI-4	General Purpose Programmable Digital Input	I
14	IN COMMON	Digital Input Common (1-4)	ICOM
15	IN COMMON	Digital Input Common (5-7)	ICOM
16	PDI-5	General Purpose Programmable Digital Input	I
17	PDI-6	General Purpose Programmable Digital Input	I
18	PDI-7	General Purpose Programmable Digital Input	I
19	PDI-8	General Purpose Programmable Digital Input	I
20	PDI-9	General Purpose Programmable Digital Input	I
21	PDI-10	General Purpose Programmable Digital Input	I
22	PDI-11	General Purpose Programmable Digital Input	I
23	IN COMMON	Digital Input Common (8-11)	ICOM
24	PAI-1+	General Purpose Differential Programmable Analog Input	I
25	PAI-1-		I
26	GROUND	Ground	GND

FEEDBACK – Feedback Connector *

Pin	Incremental Encoder	Absolute Encoder	1Vp-p Sin/Cos Encoder	Description / Notes	I/O
1	HALL A+	DATA-	HALL A+	Differential Hall A+/ Differential Data Line	I
2	HALL B+	CLOCK+	HALL B+	Differential Hall B+ / Differential Clock Line	I
3	HALL C+	N/C	HALL C+	Differential Hall C+	I
4	ENC A+	SIN +	SIN +	Differential Encoder A / Differential Sine Input	I
5	ENC A-	SIN -	SIN -		I
6	ENC B+	COS +	COS +	Differential Encoder B/ Differential Cosine Input	I
7	ENC B-	COS -	COS -		I
8	ENC I+	REF MARK+	REF MARK +	Differential Encoder Index / Differential Reference Mark	I
9	ENC I-	REF MARK-	REF MARK -		I
10	HALL A-	DATA+	HALL A-	Differential Hall A- / Differential Data Line	I
11	HALL B-	CLOCK-	HALL B-	Differential Hall B- / Differential Clock Line	I
12	SGND	SGND	SGND	5V Return (Signal Ground)	SGND
13	+5V OUT	+5V OUT	+5V OUT	+5V Encoder Supply Output. Short-circuit protected. (250mA)	O
14	THERMISTOR	THERMISTOR	THERMISTOR	Motor Thermal Protection	I
15	HALL C-	N/C	HALL C-	Differential Hall C-.	I

*Note: Feedback supported (Incremental Encoder, Absolute Sin/Cos Encoder, or 1Vp-p Sin/Cos Encoder) will be dependent on firmware. Contact *ADVANCED* Motion Controls for 1Vp-p Sin/Cos Encoder feedback availability.

AUX. ENCODER – Auxiliary Encoder Connector

Pin	Name	Description / Notes	I/O
1	ENC A+ OUT	Emulated Encoder Channel A Output	O
2	ENC A- OUT		O
3	ENC B+ OUT	Emulated Encoder Channel B Output	O
4	AUX ENC A+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
5	AUX ENC A-		I
6	AUX ENC B+	Auxiliary Encoder Input (For single ended signal leave negative terminal open)	I
7	AUX ENC B-		I
8	AUX ENC I+	Auxiliary Encoder Index Input (For single ended signal leave negative terminal open)	I
9	AUX ENC I-		I
10	ENC B- OUT	Emulated Encoder Channel B Output	O
11	ENC I+ OUT	Emulated Encoder Index Output	O
12	SGND	Signal Ground	SGND
13	+5V OUT	+5 VDC User Supply	O
14	PAI-2	Programmable Analog Input (12-bit Resolution)	I
15	ENC I- OUT	Emulated Encoder Index Output	O

AUX. COMM - USB Communication Connector

Pin	Name	Description / Notes	I/O
1	VBUS	Supply Voltage	O
2	DATA -	Data -	I/O
3	DATA +	Data +	I/O
4	RESERVED	-	-
5	USB GND	USB Ground	UGND

Logic Power Connector

Pin	Name	Description / Notes	I/O
1	LOGIC GND	Logic Supply Ground	SGND
2	LOGIC PWR	Logic Supply Input	I

Fan Power Connector

Pin	Name	Description / Notes	I/O
1	FAN GND	Fan Ground	GND
2	FAN PWR	Fan Power Input	I

Motor Power Connector

Pin	Name	Description / Notes	I/O
1	CHASSIS	Chassis Ground	CGND
2	MOTOR A	Motor Phase A	O
3	MOTOR B	Motor Phase A	O
4	MOTOR C	Motor Phase B	O

AC Power Connector

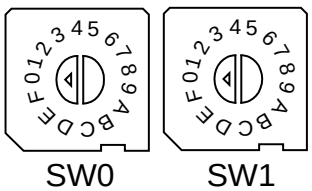
Pin	Name	Description / Notes	I/O
1	L1	AC Supply Input (Three Phase). External 20 A time delay fuses are recommended in series with the AC input lines.	I
2	L2		I
3	L3		I
4	CHASSIS	Chassis Ground	CGND

DC Power Connector

Pin	Name	Description / Notes	I/O
1	DC-	Power Ground	PGND
2	DC+	DC Power Input	I
3	DC+	External Shunt Resistor Connection. Connect resistor between DC+ and BR.	-
4	BR		-

HARDWARE SETTINGS

EtherCAT Station Alias Selector Switches

Switch Diagram	Description
	Hexadecimal switch settings correspond to the drive Station Alias. Note that drives on an EtherCAT network will be given an address automatically based on proximity to the host. Setting the switches manually is optional, and only necessary if a fixed address is required.

SW1	SW0	Node ID
0	0	000
0	1	001
0	2	002
…	…	…
F	D	253
F	E	254
F	F	255

LED Functions (on RJ-45 Communication Connectors)

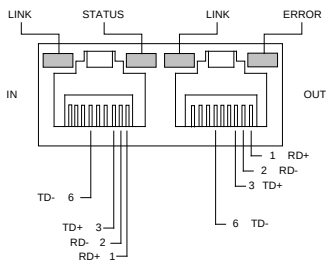
LINK LED	
LED State	**Description**
Green – On	Valid Link - No Activity
Green – Flickering	Valid Link - Network Activity
Off	Invalid Link

STATUS LED	
LED State	**Description**
Green – On	The device is in the state OPERATIONAL
Green – Blinking (2.5Hz – 200ms on and 200ms off)	The device is in the state PRE-OPERATIONAL
Green – Single Flash (200ms flash followed by 1000ms off)	The device is in state SAFE-OPERATIONAL
Green – Flickering (10Hz – 50ms on and 50ms off)	The device is booting and has not yet entered the INIT state or The device is in state BOOTSTRAP or Firmware download operation in progress
Off	The device is in state INIT

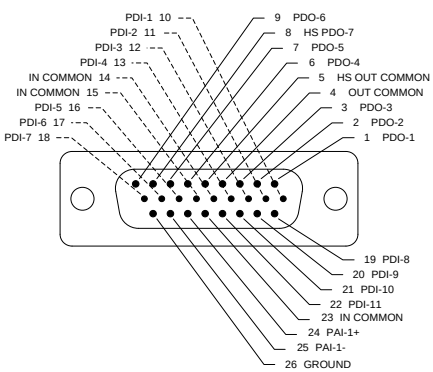
ERROR LED		
LED State	**Description**	**Example**
Red – On	A PDI Watchdog timeout has occurred.	Application controller is not responding anymore.
Red – Blinking (2.5Hz – 200ms on and 200ms off)	General Configuration Error.	State change commanded by master is impossible due to register or object settings.
Red – Flickering (10Hz – 50ms on and 50ms off)	Booting Error was detected. INIT state reached, but parameter “Change” in the AL status register is set to 0x01:change/error	Checksum Error in Flash Memory.
Red – Single Flash (200ms flash followed by 1000ms off)	The slave device application has changed the EtherCAT state autonomously: Parameter “Change” in the AL status register is set to 0x01:change/error.	Synchronization error; device enters SAFE-OPERATIONAL automatically
Red – Double Flash (Two 200ms flashes separated by 200ms off, followed by 1000ms off)	An application Watchdog timeout has occurred.	Sync Manager Watchdog timeout.

MECHANICAL INFORMATION

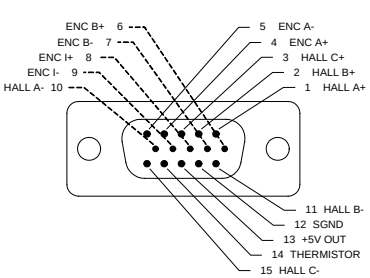
COMM - EtherCAT Communication Connector		
Connector Information		Shielded, dual RJ-45 socket with LEDs
Mating Connector	Details	Standard CAT 5e or CAT 6 ethernet cable
	Included with Drive	No



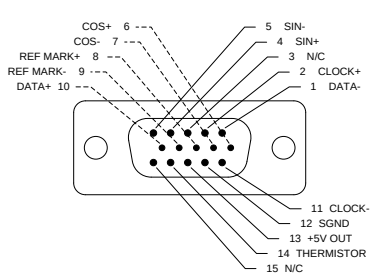
I/O - Signal Connector		
Connector Information		26-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 1658671-1; Housing P/N 5748677-3; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No



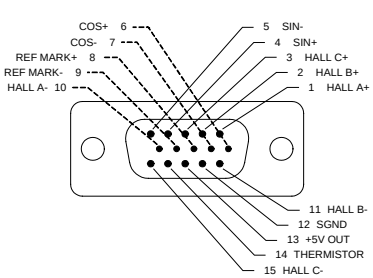
FEEDBACK - Feedback Connector		
Connector Information		15-pin, high-density, female D-sub
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-2; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)
	Included with Drive	No



Incremental Encoder

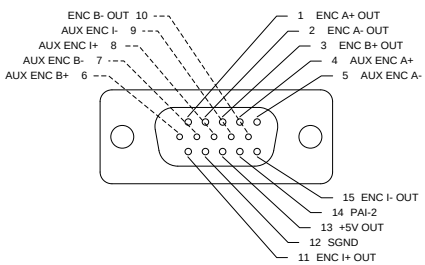


Absolute Encoder

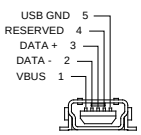


1Vp-p Sin/Cos Encoder

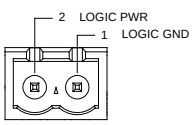
AUX. ENCODER - Auxiliary Feedback Connector		
Connector Information		15-pin, high-density, male D-sub
Mating Connector	Details	TYCO: Plug P/N 1658681-1; Housing P/N 5748677-2; Terminals P/N 1658686-2 (loose) or 1658686-1 (strip)
	Included with Drive	No



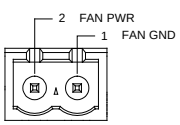
AUX. COMM – USB Communication Connector		
Connector Information		5-pin, Mini USB B Type port
Suggested Mating Cable	Details	TYCO: 1496476-3 (2-meter STD-A to MINI-B ASSY)
	Included with Drive	No



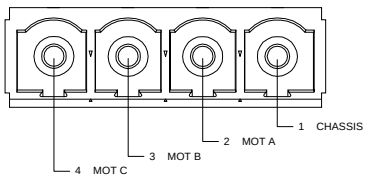
Logic Power Connector		
Connector Information		2-port, 5.08 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1757019
	Included with Drive	Yes



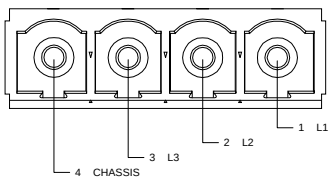
Fan Power Connector		
Connector Information		2-port, 5.08 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1757019
	Included with Drive	Yes



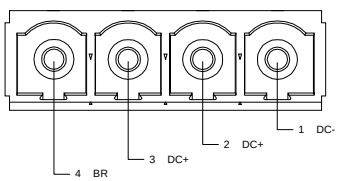
Motor Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes



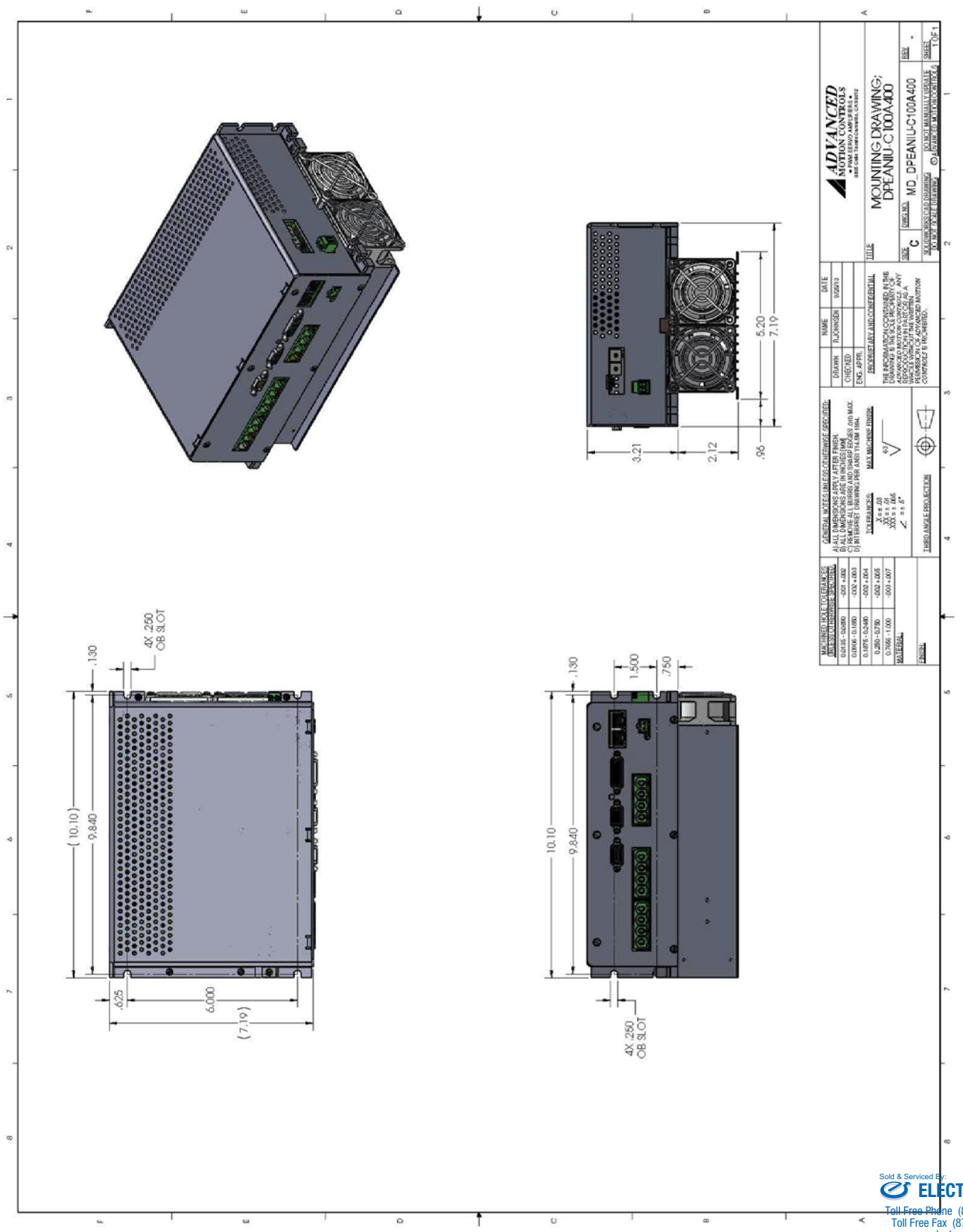
AC Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes



DC Power Connector		
Connector Information		4-pin, 10.16 mm spaced, enclosed, friction lock header
Mating Connector	Details	Phoenix Contact: P/N 1913523
	Included with Drive	Yes



MOUNTING DIMENSIONS



PART NUMBERING INFORMATION

Example: D P E A N I U - C 1 0 0 A 4 0 0 -

Drive Series

DP	DigiFlex® Performance™ Panel Mount

Communication

R	RS232/RS485
C	CANopen or RS232
E	EtherCAT
P	Ethernet Powerlink or TCP/IP

Command Inputs

AN	Analog (±10V) No Step & Direction
AL	Analog (±10V) Low Voltage Step & Direction (5V)
AH	Analog (±10V) High Voltage Step & Direction (24V)
NL	No Analog Low Voltage Step & Direction (5V)
NN	No Analog, No Step & Direction (Communication Interface Only)

Digital I/O

I	Isolated (24V)
T	TTL (5V) Non-Isolated

Motor Feedback

E	Incremental Encoder and/or Halls
R	Resolver
A	Absolute Sin/Cos (Hiperface & Endat)
S	Sin/Cos with Halls
U	Universal (Halls, Inc. Enc., Abs. Enc., 1Vp-p Sin/Cos Enc.)

Customer Special

Code used to identify customer specials

Max DC Bus Voltage (V_{DC})

080	80
200	200
400	400
800	800

Power and Logic Supply

A	AC Input +24V_{DC} User Logic Supply Required
S	AC Input Single Phase Only +24V_{DC} User Logic Supply Required
B	DC Input Both Logic Supply Options (Internal or User)
L	DC Input Logic Supply Required

Peak Current ($A_{0\ to\ Peak}$)

015	15
016	16
020	20
025	25
030	30
040	40
060	60
C060	60
C100	100

DigiFlex® Performance™ series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, *ADVANCED* Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

Examples of Customized Products

- Optimized Footprint
- Private Label Software
- OEM Specified Connectors
- No Outer Case
- Increased Current Resolution
- Increased Temperature Range
- Custom Control Interface
- Integrated System I/O
- Tailored Project File
- Silkscreen Branding
- Optimized Base Plate
- Increased Current Limits
- Increased Voltage Range
- Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

Available Accessories

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit www.a-m-c.com to see which accessories will assist with your application design and implementation.

Power Supplies

Shunt Regulators

Drive(s)

Filter Cards

To Motor